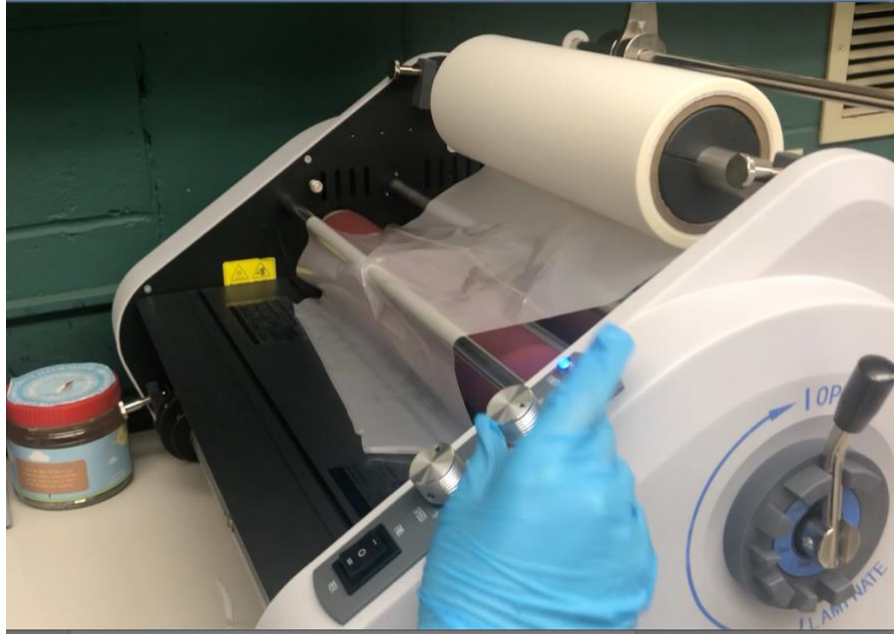


How To Laminate and Foil

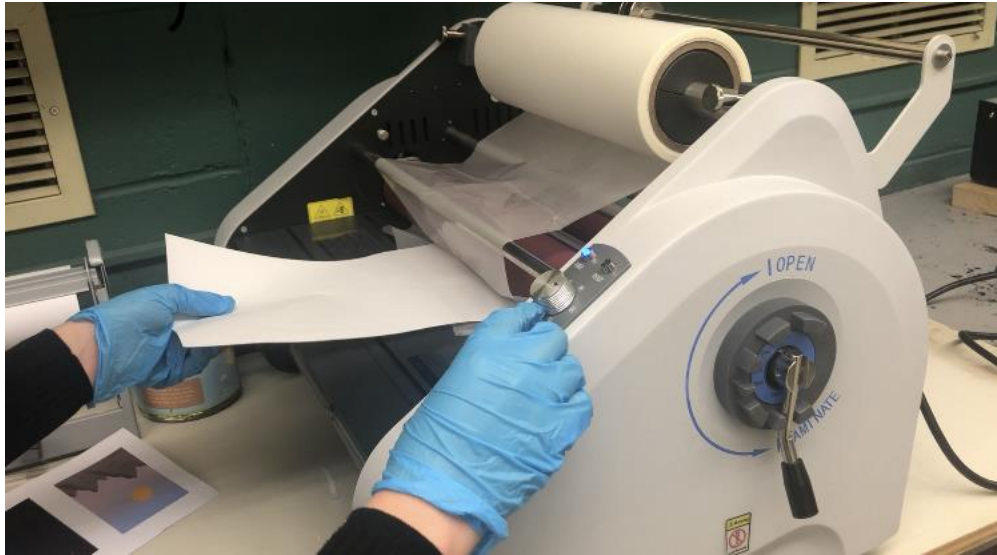
1. Using the D&K laminating paper or the Sydney Stone soft Touch, set the roller on the rod. The coating should be facing up and the roll should be rolling away towards the input of the tray as pictured below.



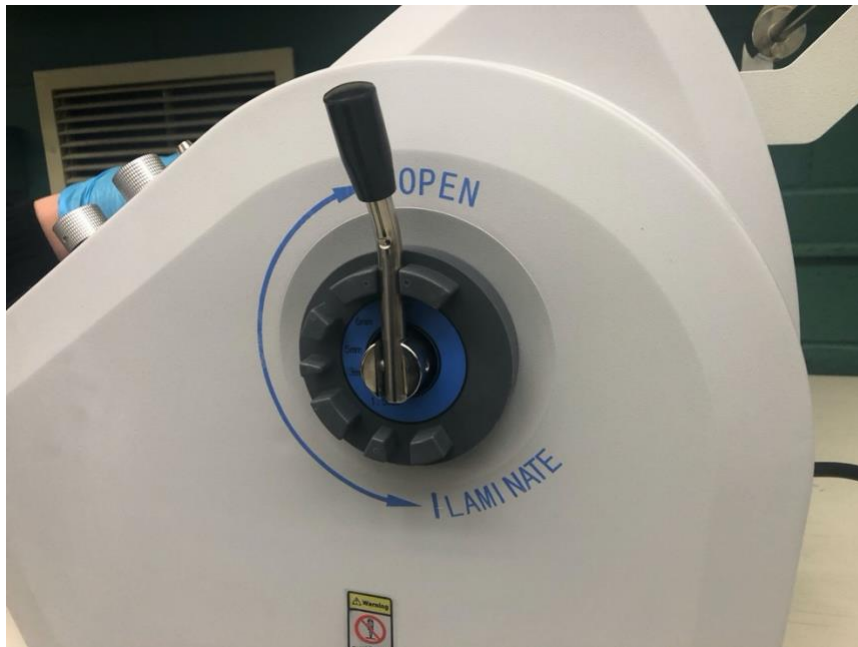
2. For Laminating, Temperature should be set between 230–280 F. The Speed should be set between 2-3. Refer to settings [here](#).



3. Weave the laminating paper through the roller. Use a plain scrap paper to go through first. DO NOT USE CMYK PRINT! The toner will stick to the roller.

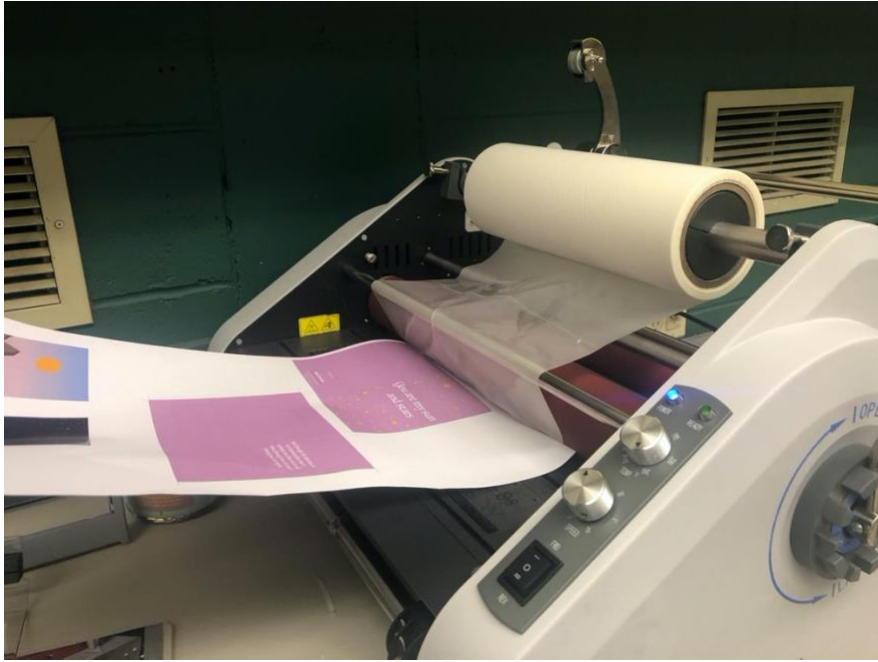


4. Make Sure that it set to 'Open' so that the paper can be pushed all the way through.



5. Push the plain piece of paper all the way through. It Needs to go through the front and back roller to guide you design through.

6. Once the scrap paper is pushed through, place your design on the tray and get it lined up to go through the rollers.



7. Set the pressure to 1 mm as pictured. Most paper will be set to 1 MM. Thicker Papers can be set to 1.5 MM.



8. Once your laminated design put it all the way through, cut down access laminated film. There should be no access film, as you can see in the picture below.



9. Place the laminated piece of paper back in the printer. Turn on ONLY the foil layers. Turn OFF the CMYK print. Foil should be printed with black in order for the foil to stick to it best. The black stars in this print are what is going to be foiled.



10. Lay the print on a clean piece of scrap paper. Take another plain, non-printed, piece of scrap paper. Tape the foil down to the edge of the scrap paper using the High-Heat Tape. DO NOT USE REGULAR TAPE! Regular tape will melt in the rollers due to high heat.



11. Set the temperature to highest setting for foil, 265 F. The speed should be set to a slow speed between 2–3.



12. Follow the steps 3 and 4 of guiding the scrap paper all the way through first. Once the scrap paper is aligned, set the pressure to 1 MM or 1.5 MM for thicker paper.



- Once the print runs through, peel off the foil and check out your awesome design.

